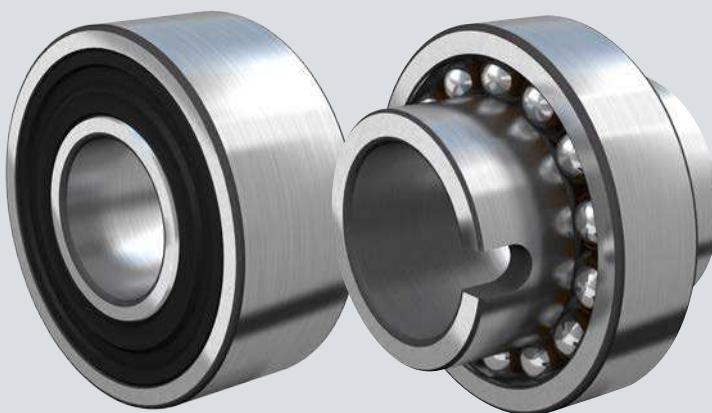




4

Self-aligning ball  
bearings



# 4 Self-aligning ball bearings

4

<b>Designs and variants .....</b>	<b>439</b>
Sealed bearings .....	439
Greases for capped bearings .....	440
Grease life for capped bearings .....	440
Large self-aligning ball bearings .....	440
Bearings with an extended inner ring .....	440
Cages.....	442
 <b>Bearing data .....</b>	 <b>443</b>
(Dimension standards, tolerances, internal clearance, permissible misalignment)	
 <b>Loads .....</b>	 <b>445</b>
(Minimum load, axial load carrying capacity, equivalent dynamic bearing load, equivalent static bearing load)	
 <b>Temperature limits .....</b>	 <b>445</b>
 <b>Permissible speed.....</b>	 <b>446</b>
 <b>Design considerations .....</b>	 <b>446</b>
Ball protrusion .....	446
Bearings on sleeves .....	446
Bearings with an extended inner ring .....	446
Appropriate bearing housings .....	447
 <b>Mounting .....</b>	 <b>447</b>
Mounting bearings with a cylindrical bore .....	447
Mounting bearings with a tapered bore.....	447
 <b>Designation system .....</b>	 <b>449</b>
 <b>Product tables</b>	
<b>4.1</b> Self-aligning ball bearings.....	450
<b>4.2</b> Self-aligning ball bearings on an adapter sleeve ..	458
<b>4.3</b> Self-aligning ball bearings with an extended inner ring.....	462
 <b>Other self-aligning ball bearings</b>	
Bearings with Solid Oil .....	1023

# 4 Self-aligning ball bearings

4

## More information

General bearing knowledge . . . . . 17

Bearing selection process . . . . . 59

Lubrication . . . . . 109

Bearing interfaces . . . . . 139

Seat tolerances for standard

conditions . . . . . 148

Selecting internal clearance . . . . . 182

Sealing, mounting and  
dismounting . . . . . 193

Mounting instructions for  
individual bearings → [skf.com/mount](http://skf.com/mount)

SKF Drive-up Method  
→ [skf.com/drive-up](http://skf.com/drive-up)

SKF bearing maintenance  
handbook ISBN 978-91-978966-4-1

Self-aligning ball bearings have two rows of balls, a common spheroid raceway in the outer ring and two deep uninterrupted raceway grooves in the inner ring. They are available open or sealed. The bearings are insensitive to angular misalignment of the shaft relative to the housing (fig. 1), which can be caused, for example, by shaft deflection.

## Bearing features

- **Accommodate static and dynamic misalignment**

The bearings are self-aligning like spherical roller bearings or CARB bearings.

- **Excellent high-speed performance**

Self-aligning ball bearings generate less friction than any other type of rolling bearing, which enables them to run cooler even at high speeds.

- **Minimum maintenance**

Because of low heat generation, the bearing temperature is lower, leading to extended bearing life and maintenance intervals.

- **Low friction**

Very loose conformity between balls and outer ring keeps friction and frictional heat at low levels.

- **Excellent light load performance**

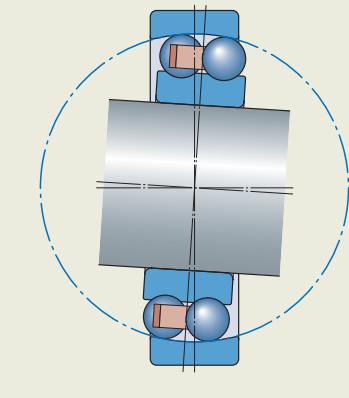
Self-aligning ball bearings have low minimum load requirements.

- **Low noise**

Self-aligning ball bearings can reduce noise and vibration levels, for example, in fans.

Fig. 1

Self-aligning ball bearing accommodates misalignment



# Designs and variants

## SKF standard assortment

SKF self-aligning ball bearing variants are:

- open (fig. 2)
  - with cylindrical bore
  - with tapered bore, e.g. for use with adapter sleeves (fig. 3)
  - with extended inner ring (fig. 4)
- sealed (fig. 5)
  - with cylindrical bore
  - with tapered bore, e.g. for use with adapter sleeves

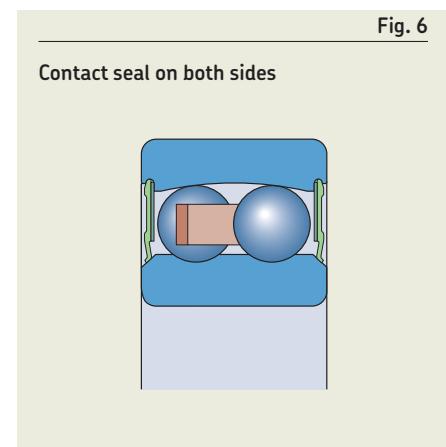
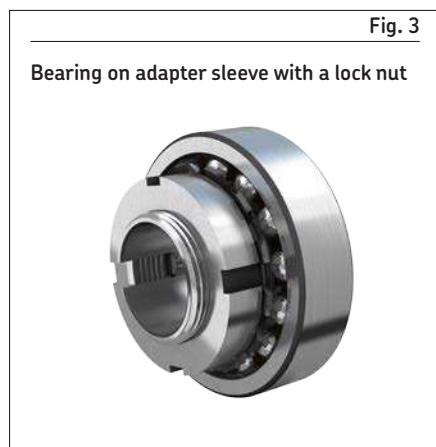
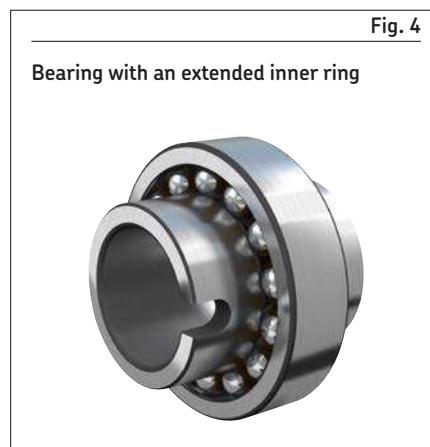
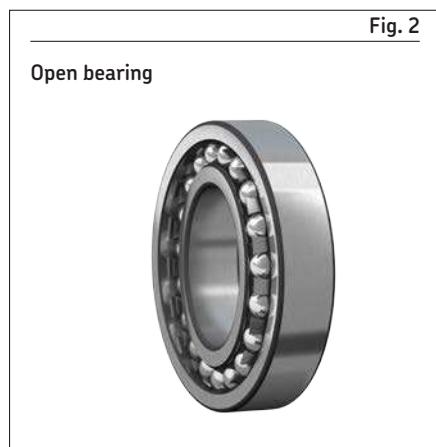
## Sealed bearings

Sealed bearings equipped with contact seals on both sides (fig. 6) are available:

- in the 22 and 23 series
- with bore diameter  $10 \leq d \leq 70$  mm
- with seals made of sheet steel reinforced NBR (oil and wear-resistant, designation suffix -2RS1)

Permissible angular misalignment of sealed bearings is slightly reduced compared to open design bearings.

4



## 4 Self-aligning ball bearings

### Greases for capped bearings

Bearings sealed on both sides are lubricated for the life of the bearing and are virtually maintenance-free. They are filled with one of the following standard greases, which have good corrosion-inhibiting properties ([table 1](#)):

- $D \leq 62 \rightarrow$  MT47 grease
- $D > 62 \rightarrow$  MT33 grease

### Grease life for capped bearings

- is presented as  $L_{10}$ , i.e. the time period at the end of which 90% of the bearings are still reliably lubricated
- depends on the operating temperature and the  $nd_m$  value ([diagram 1](#))

The grease life specified in [diagram 1](#) is valid for the following combination of operating conditions:

- horizontal shaft
- inner ring rotation
- light load ( $P \leq 0,05 C$ )
- operating temperature within the green temperature zone of the grease ([table 1](#))
- stationary machine
- low vibration levels

Where the operating conditions differ, the grease life obtained from the diagram should be adjusted:

- vertical shafts  $\rightarrow$  50% of the obtained value
- heavier loads ( $P > 0,05 C$ )  $\rightarrow$  apply reduction factor ([table 2](#))

When sealed bearings must operate under certain extreme conditions, such as very high speeds or high temperatures, grease may appear on the capping diameter. For bearing arrangements where this would be detrimental, appropriate actions should be taken. For additional information, contact the SKF application engineering service.

### Large self-aligning ball bearings

- are available in the 130 and 139 series
- are equipped with an annular groove in the outer ring and ([fig. 7](#)):
  - three equally-spaced lubrication holes in the outer ring
  - six equally-spaced lubrication holes in the inner ring
- can be used in any application where low friction is preferred over high load carrying capacity (e.g. in the paper industry)

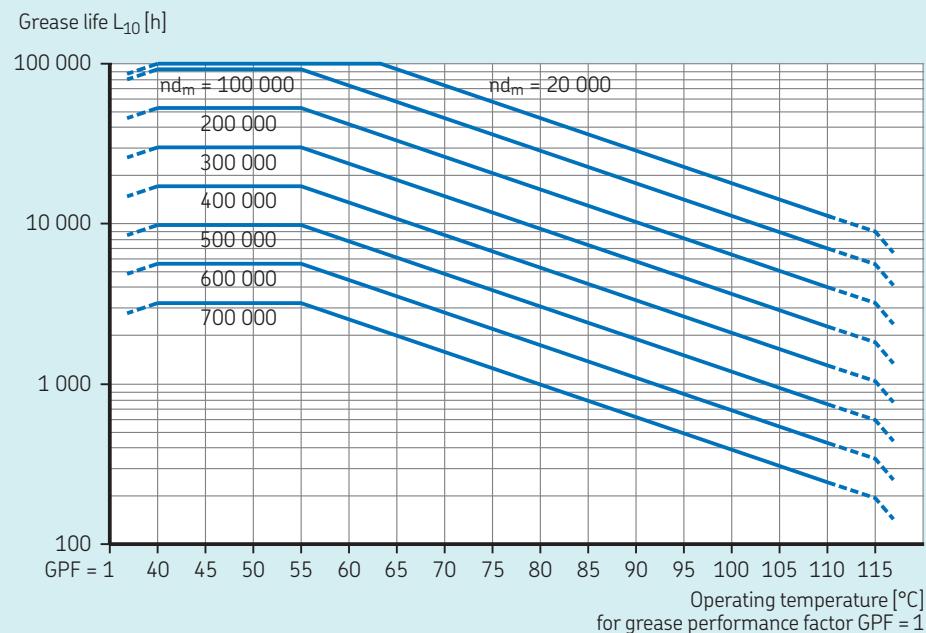
### Bearings with an extended inner ring

- are ([fig. 8](#)) designed for less demanding applications that use commercial grade shafting
- have a special bore tolerance, class JS7 ([table 3](#)), that facilitates mounting and dismounting
- are located axially on the shaft by means of a slot at one end of the inner ring that engages a pin or shoulder screw ([fig. 9](#)) fitted to the shaft

This also prevents the shaft from spinning in the bearing bore.

Diagram 1

#### Grease life for standard capped self-aligning ball bearings where $P = 0,05 C$



$n$  = rotational speed [r/min]  
 $d_m$  = bearing mean diameter [mm]  
 $= 0,5(d + D)$

Table 1

## Technical specifications of SKF standard greases for sealed self-aligning ball bearings

Bearing outside diameter [mm]	Grease	Temperature range <sup>1)</sup>	Thickener	Base oil type	NLGI grade	Base oil viscosity [mm <sup>2</sup> /s] at 40 °C (105 °F)	Base oil viscosity [mm <sup>2</sup> /s] at 100 °C (210 °F)
D ≤ 62	MT47		Lithium soap	Mineral	2	70	7,3
D > 62	MT33		Lithium soap	Mineral	3	100	10

-50 0 50 100 150 200 250 °C

-60 30 120 210 300 390 480 °F

<sup>1)</sup> Refer to the SKF traffic light concept (page 117).



Fig. 7

## Annular groove and lubrication holes

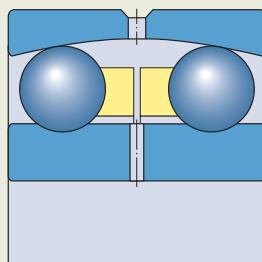


Fig. 8

## Bearing with an extended inner ring

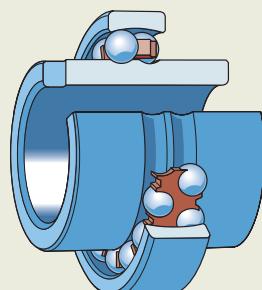


Table 2

## Reduction factor for the grease life, depending on the load

Load P	Reduction factor
≤ 0,05 C	1
0,1 C	0,7
0,125 C	0,5
0,25 C	0,2

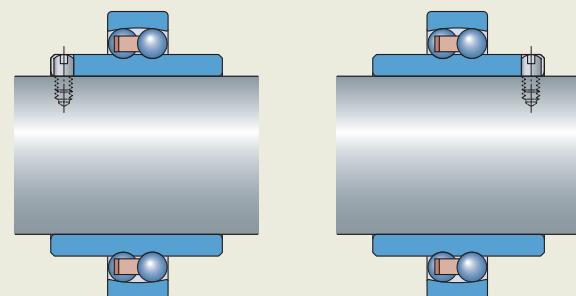
Table 3

## Bore tolerance of self-aligning ball bearings with an extended inner ring

Bore diameter d >	≤	Tolerance class JS7 Deviation U	L
mm		μm	
18	30	+10,5	-10,5
30	50	+12,5	-12,5
50	80	+15	-15

Fig. 9

## Axial location of bearings with an extended inner ring



## 4 Self-aligning ball bearings

Table 4

### Cages for self-aligning ball bearings

<b>Cage type</b>	One-piece, ball centred	Two-piece, ball centred	One-piece snap-type, ball centred	One-piece, ball centred	Two-piece, ball centred
<b>Material</b>	Stamped steel	Stamped steel	PA66, glass fibre reinforced	Machined brass	Machined brass
<b>Suffix</b>	–	–	TN9	M (no designation suffix when $d \geq 150$ mm)	M (no designation suffix when $d \geq 150$ mm)

For bearings with non-standard cages, contact SKF.

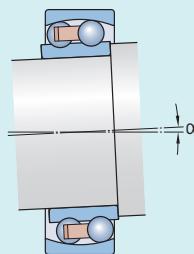
## Cages

Depending on their series and size, SKF self-aligning ball bearings are fitted with one of the cages shown in [table 4](#).

When used at high temperatures, some lubricants can have a detrimental effect on polyamide cages. For additional information about the suitability of cages, refer to *Cages*, [page 187](#).

Table 5

### Permissible angular misalignment



Bearings/series	Misalignment $\alpha$
–	°
108, 126, 127, 129, 135	3
12 (E)	2,5
13 (E)	3
22 (E)	2,5
22 E-2RS1	1,5
23 (E)	3
23 E-2RS1	1,5
112 (E)	2,5
130, 139	3

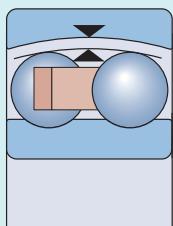
# Bearing data

<b>Dimension standards</b>	Boundary dimensions: ISO 15 Except for: <ul style="list-style-type: none"><li>• Bearings with an extended inner ring</li></ul>
<b>Tolerances</b>  For additional information → <a href="#">page 35</a>	Normal Except for: <ul style="list-style-type: none"><li>• Bearings with an extended inner ring: bore to tolerance class JS7 (<a href="#">table 3, page 441</a>) in accordance with ISO 286-2</li></ul> Values: ISO 492 ( <a href="#">table 2, page 38</a> )
<b>Internal clearance</b>  For additional information → <a href="#">page 182</a>	Normal, C3 Check availability of C2 (cylindrical bore only) Except for: <ul style="list-style-type: none"><li>• Bearings in the 130 and 139 series: C3</li><li>• Bearings with an extended inner ring: ranging from the minimum value of C2 to the maximum value of Normal</li></ul> Values: ISO 5753-1 ( <a href="#">table 6, page 444</a> ) Values are valid for unmounted bearings under zero measuring load.
<b>Permissible misalignment</b>	Guideline values for normal operating condition ( <a href="#">table 5</a> ). Whether these values can be fully exploited depends on the design of the adjacent components, such as external seals.

## 4 Self-aligning ball bearings

Table 6

Radial internal clearance of self-aligning ball bearings



### Bearings with a cylindrical bore

Bore diameter d > ≤		Radial internal clearance			
		C2 min.	C2 max.	Normal min.	Normal max.
mm	μm				
2,5	6	1	8	5	15
6	10	2	9	6	17
10	14	2	10	6	19
14	18	3	12	8	21
18	24	4	14	10	23
24	30	5	16	11	24
30	40	6	18	13	29
40	50	6	19	14	31
50	65	7	21	16	36
65	80	8	24	18	40
80	100	9	27	22	48
100	120	10	31	25	56
120	140	10	38	30	68
140	160	—	—	—	—
160	180	—	—	—	—
180	200	—	—	—	—
200	225	—	—	—	—
225	250	—	—	—	—

### Bearings with a tapered bore

Bore diameter d > ≤		Radial internal clearance			
		C2 min.	C2 max.	Normal min.	Normal max.
mm	μm				
18	24	—	—	13	26
24	30	—	—	15	28
30	40	—	—	19	35
40	50	—	—	22	39
50	65	—	—	27	47
65	80	—	—	35	57
80	100	—	—	42	68
100	120	—	—	50	81



# Loads

Minimum load	$F_{rm} = k_r \left( \frac{v n}{1000} \right)^{2/3} \left( \frac{d_m}{100} \right)^2$	Symbols
For additional information → <a href="#">page 106</a>		B bearing width [mm] d bearing bore diameter [mm] $d_m$ bearing mean diameter [mm] $= 0,5 (d + D)$ e calculation factor ( <a href="#">product tables</a> , <a href="#">page 450</a> ) $F_a$ axial load [kN] $F_{ap}$ maximum permissible axial load [kN]
<b>Axial load carrying capacity</b>	Bearings mounted on an adapter sleeve on plain shafts without a fixed abutment: $F_{ap} = 0,003 B d$ provided the bearings are correctly mounted.	$F_r$ radial load [kN] $F_{rm}$ minimum radial load [kN] $k_r$ minimum load factor ( <a href="#">product tables</a> ) n rotational speed [r/min] P equivalent dynamic bearing load [kN] $P_0$ equivalent static bearing load [kN] $Y_0, Y_1, Y_2$ calculation factors ( <a href="#">product tables</a> ) v oil viscosity at operating temperature [mm <sup>2</sup> /s]
<b>Equivalent dynamic bearing load</b>  For additional information → <a href="#">page 91</a>	$F_a/F_r \leq e \rightarrow P = F_r + Y_1 F_a$ $F_a/F_r > e \rightarrow P = 0,65 F_r + Y_2 F_a$	
<b>Equivalent static bearing load</b>  For additional information → <a href="#">page 105</a>	$P_0 = F_r + Y_0 F_a$	

# Temperature limits

The permissible operating temperature for self-aligning ball bearings can be limited by:

- the dimensional stability of the bearing rings and balls
- the cage
- the seals
- the lubricant

Where temperatures outside the permissible range are expected, contact SKF.

## Bearing rings and balls

SKF self-aligning ball bearings are heat stabilized up to 120 °C (250 °F).

## Cages

Steel or brass cages can be used at the same operating temperatures as the bearing rings and balls. For temperature limits of polymer cages, refer to *Polymer cages*, [page 188](#).

## Seals

The permissible operating temperature for NBR seals is –40 to +100 °C (–40 to +210 °F). Temperatures up to 120 °C (250 °F) can be tolerated for brief periods.

Typically, temperature peaks are at the seal lip.

## Lubricants

Temperature limits for the greases used in sealed SKF self-aligning ball bearings are provided in [table 1](#), [page 441](#). For temperature limits of other SKF greases, refer to *Selecting a suitable SKF grease*, [page 116](#).

When using lubricants not supplied by SKF, temperature limits should be evaluated according to the SKF traffic light concept ([page 117](#)).

# Permissible speed

The speed ratings in the **product tables** indicate:

- the **reference speed**, which enables a quick assessment of the speed capabilities from a thermal frame of reference
- the **limiting speed**, which is a mechanical limit that should not be exceeded unless the bearing design and the application are adapted for higher speeds

For additional information, refer to *Operating temperature and speed, page 130*.

4



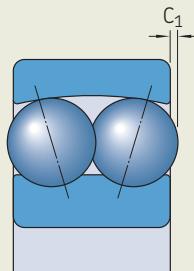
# Design considerations

## Ball protrusion

The balls of some bearings in the 12 and 13 series protrude from the side faces of the bearing (**fig. 10**). The values of the protrusion are listed in the **product table, page 457**, and should be considered when designing components in close proximity to the bearing.

Fig. 10

Protrusion of balls from side faces



## Bearings on sleeves

Self-aligning ball bearings with a tapered bore can be mounted with:

- an adapter sleeve on plain or stepped shafts (**fig. 11**)
- a withdrawal sleeve on stepped shafts (**fig. 12**)

Adapter sleeves are supplied complete with a locking device.

For appropriate SKF adapter sleeves, refer to the **product table, page 458**.

When using sealed bearings, make sure appropriate SKF adapter sleeve assemblies (e.g. E design sleeve, refer to the **product table**) are used to prevent the locking device from interfering with the seal (**fig. 13**). Alternatively, use a spacer ring between the bearing and the lock washer.

For additional information

- *Adapter sleeves, page 1065*
- *Withdrawal sleeves, page 1087*

## Bearings with an extended inner ring

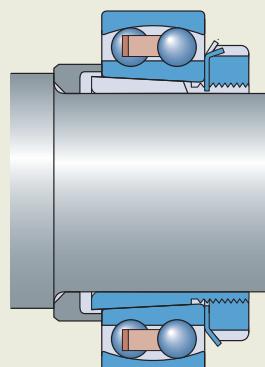
When two of these bearings are used to support a shaft, to locate the shaft axially the inner ring slots must be arranged facing towards or away from each other (**fig. 9, page 441**).

Fig. 11

Bearings with a tapered bore mounted with an adapter sleeve



On a plain shaft



On a stepped shaft

## Appropriate bearing housings

Appropriate SKF bearing housings are available in a variety of designs and sizes for a wide range of applications. The designs include:

- SNL, SE plummer (pillow) block housings in the 2, 3, 5 and 6 series
- FNL flanged housings
- SAF plummer (pillow) block housings for inch shafts

Additional information about SKF bearing housings is available online at [skf.com/housings](http://skf.com/housings).

## Mounting bearings with a tapered bore

Bearings with a tapered bore are mounted with an interference fit, by using one of the following methods:

### 1 Feeling the clearance reduction by turning and swivelling the outer ring ([fig. 14](#))

- This method is valid for bearings with Normal radial clearance (not for sealed bearings).
- The clearance reduction in the bearing is sufficient when the outer ring can be turned easily, but a slight resistance is felt when it is swivelled out.

### 2 Measuring the lock nut tightening angle ([table 7, page 448](#))

### 3 Measuring the axial drive-up ([table 7](#))

### 4 Applying the SKF Drive-up Method

For bearings with  $d \geq 50$  mm, SKF recommends using the SKF Drive-up Method. This is a fast, reliable and safe method to determine the appropriate interference fit. Additional information is available online at [skf.com/drive-up](http://skf.com/drive-up).

## Mounting

### Mounting bearings with a cylindrical bore

Refer to *Mounting bearings with a cylindrical bore, [page 201](#)*.

For additional information about these mounting methods, refer to *Mounting bearings with a tapered bore, [page 203](#)*, or the *SKF bearing maintenance handbook*.

Fig. 12

Bearing with a tapered bore mounted with a withdrawal sleeve on a stepped shaft

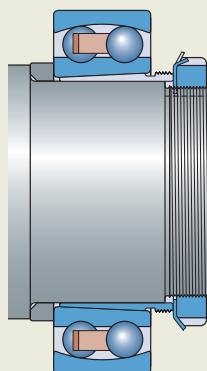


Fig. 13

Sealed bearing with a tapered bore mounted with an E design adapter sleeve

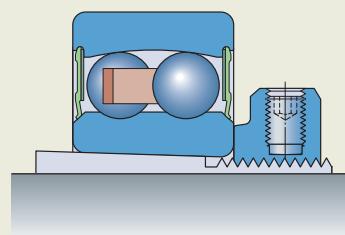
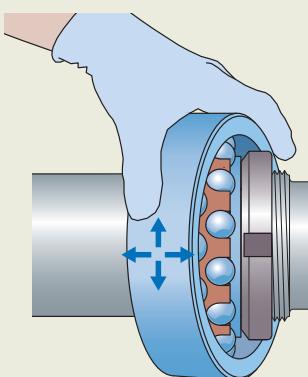


Fig. 14

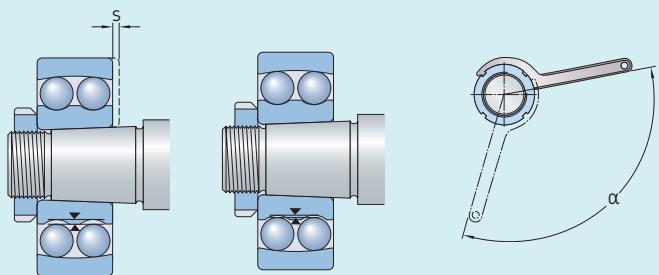
Check clearance reduction



## 4 Self-aligning ball bearings

Table 7

Drive-up data for self-aligning ball bearings with a tapered bore



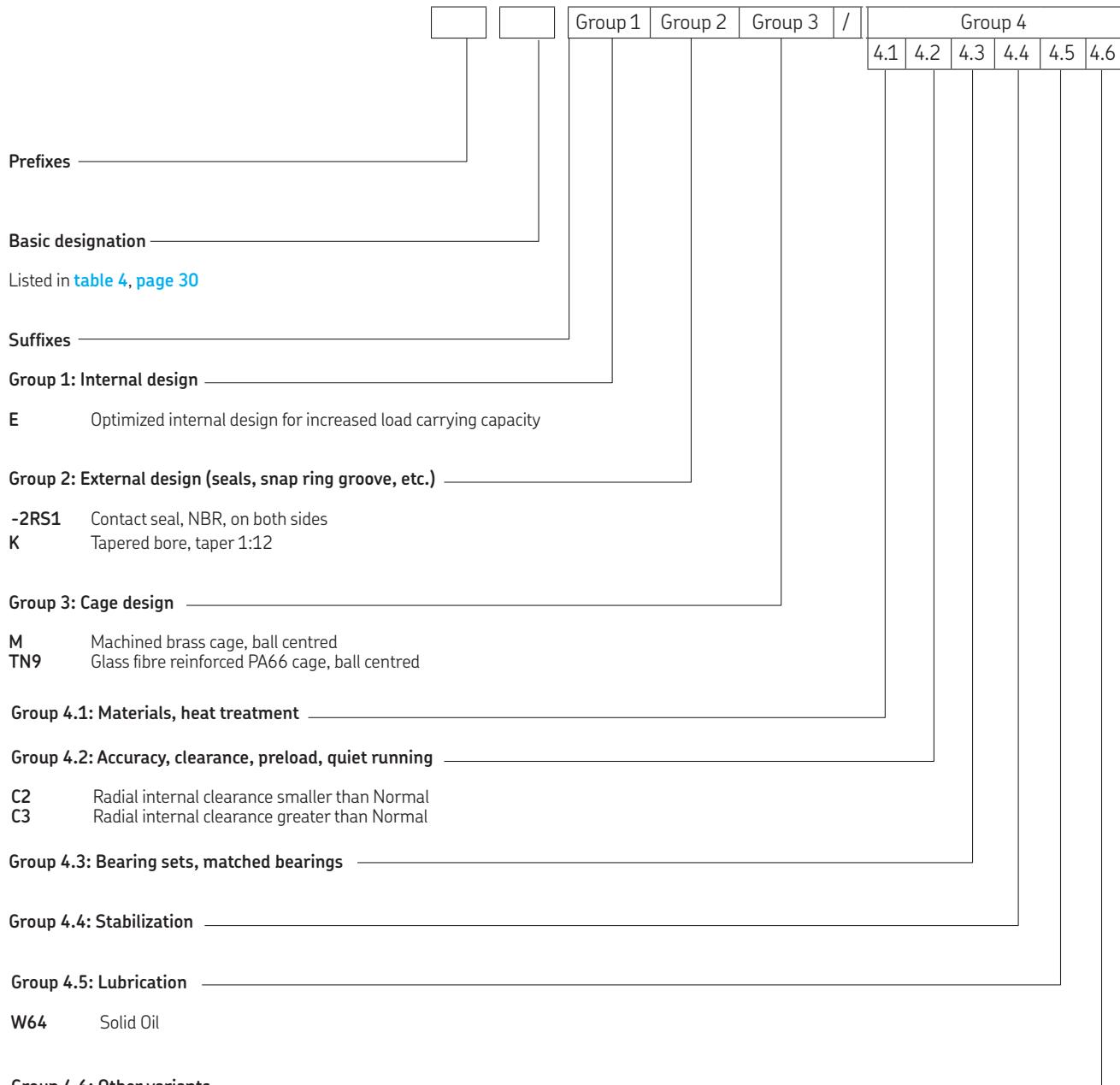
4

Bore diameter d mm	Axial drive-up $s^1)$ mm	Lock nut tightening angle $\alpha^2)$ °
20	0,22	80
25	0,22	55
30	0,22	55
35	0,30	70
40	0,30	70
45	0,35	80
50	0,35	80
55	0,40	75
60	0,40	75
65	0,40	80
70	0,40	80
75	0,45	85
80	0,45	85
85	0,60	110
90	0,60	110
95	0,60	110
100	0,60	110
110	0,70	125
120	0,70	125

1) Not valid for the SKF Drive-up Method.

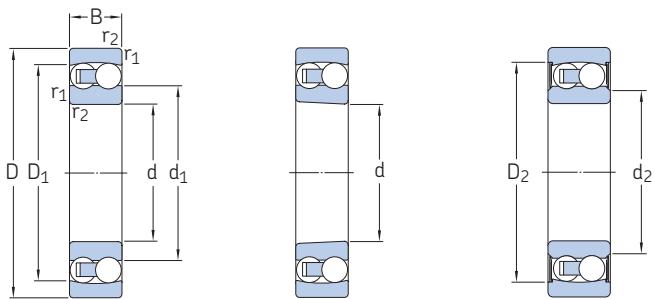
2) The listed values are valid only for solid steel shafts and general applications. They are to be used as guideline values only, as it is difficult to establish an exact starting position. Also, the axial drive-up,  $s$ , differs slightly between the different bearing series.

# Designation system



## 4.1 Self-aligning ball bearings

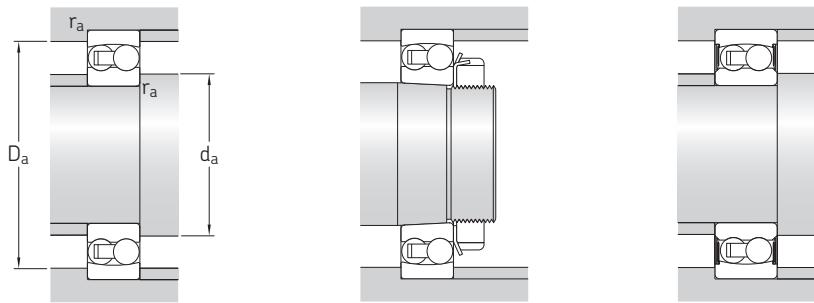
d 5–20 mm



Cylindrical bore      Tapered bore      Sealed

Principal dimensions			Basic load ratings dynamic C		Fatigue load limit P <sub>u</sub>	Speed ratings Reference speed		Mass	Designations
d	D	B	C	C <sub>0</sub>	P <sub>u</sub>	kg/min	Limiting speed	kg	Bearing with cylindrical bore
mm			kN		kN		r/min		–
5	19	6	2,51	0,48	0,025	63 000	45 000	0,009	► 135 TN9
6	19	6	2,51	0,48	0,025	70 000	45 000	0,009	► 126 TN9
7	22	7	2,65	0,56	0,029	63 000	40 000	0,014	► 127 TN9
8	22	7	2,65	0,56	0,029	60 000	40 000	0,014	► 108 TN9
9	26	8	3,9	0,82	0,043	60 000	38 000	0,022	► 129 TN9
10	30	9	5,53	1,18	0,061	56 000	36 000	0,034	► 1200 ETN9
	30	14	5,53	1,18	0,06	–	17 000	0,048	► 2200 E-2RS1TN9
	30	14	8,06	1,73	0,09	50 000	34 000	0,047	► 2200 ETN9
12	32	10	6,24	1,43	0,072	50 000	32 000	0,04	► 1201 ETN9
	32	14	6,24	1,43	0,08	–	16 000	0,053	► 2201 E-2RS1TN9
	32	14	8,52	1,9	0,098	45 000	30 000	0,053	► 2201 ETN9
	37	12	9,36	2,16	0,12	40 000	28 000	0,067	► 1301 ETN9
	37	17	11,7	2,7	0,14	38 000	28 000	0,095	2301
15	35	11	7,41	1,76	0,09	45 000	28 000	0,049	► 1202 ETN9
	35	14	7,41	1,76	0,09	–	14 000	0,058	► 2202 E-2RS1TN9
	35	14	8,71	2,04	0,11	38 000	26 000	0,06	► 2202 ETN9
	42	13	10,8	2,6	0,14	34 000	24 000	0,094	► 1302 ETN9
	42	17	10,8	2,6	0,14	–	12 000	0,11	► 2302 E-2RS1TN9
	42	17	11,9	2,9	0,15	32 000	24 000	0,12	► 2302
17	40	12	8,84	2,2	0,12	38 000	24 000	0,073	► 1203 ETN9
	40	16	8,84	2,2	0,12	–	12 000	0,089	► 2203 E-2RS1TN9
	40	16	10,6	2,55	0,14	34 000	24 000	0,088	► 2203 ETN9
	47	14	12,7	3,4	0,18	28 000	20 000	0,12	► 1303 ETN9
	47	19	12,7	3,4	0,18	–	11 000	0,16	► 2303 E-2RS1TN9
	47	19	14,3	3,55	0,19	30 000	22 000	0,18	2303 M
20	47	14	12,7	3,4	0,18	32 000	20 000	0,12	► 1204 ETN9
	47	18	12,7	3,4	0,18	–	10 000	0,14	► 2204 E-2RS1TN9
	47	18	16,8	4,15	0,22	28 000	20 000	0,14	► 2204 ETN9
	52	15	14,3	4	0,21	26 000	18 000	0,16	► 1304 ETN9
	52	21	14,3	4	0,21	–	9 000	0,21	► 2304 E-2RS1TN9
	52	21	18,2	4,75	0,24	26 000	19 000	0,22	2304 TN9

► Popular item



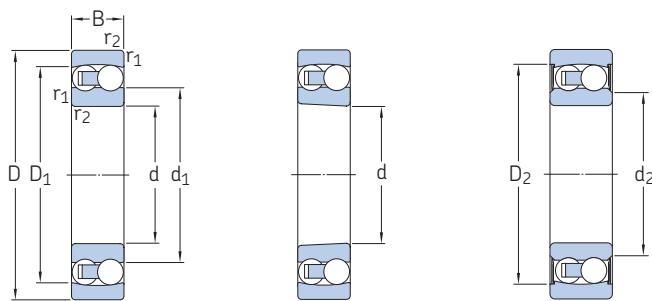
4.1



Dimensions				Abutment and fillet dimensions						Calculation factors					
d	$d_1, d_2 \approx$	$D_1, D_2 \approx$	$C_1$	b	K	$r_{1,2}$ min.	$d_a$ min.	$d_a$ max.	$D_a$ max.	$r_a$ max.	$k_r$	e	$\gamma_1$	$\gamma_2$	$\gamma_0$
mm				mm						-					
5	10,3	15,4	–	–	–	0,3	7,4	–	16,6	0,3	0,045	0,33	1,9	3	2
6	10,3	15,4	–	–	–	0,3	8,4	–	16,6	0,3	0,04	0,33	1,9	3	2
7	12,7	17,6	–	–	–	0,3	9,4	–	19,6	0,3	0,04	0,33	1,9	3	2
8	12,7	17,6	–	–	–	0,3	10,4	–	19,6	0,3	0,03	0,33	1,9	3	2
9	14,8	20,4	–	–	–	0,3	11,4	–	23,6	0,3	0,04	0,33	1,9	3	2
10	16,5 14,6 15,3	23,5 24,8 24,3	– – –	– – –	– – –	0,6 0,6 0,6	14,2 14 14,2	– 14 –	25,8 25,8 25,8	0,6 0,6 0,6	0,04 0,045 0,045	0,33 0,33 0,54	1,9 1,9 1,15	3 3 1,8	2 2 1,3
12	18,2 15,5 17,4 20,2 18,9	25,7 27,4 26,4 29,5 29,1	– – – – –	– – – – –	– – – – –	0,6 0,6 0,6 1 1	16,2 15,5 16,2	– 15,5 –	27,8 27,8 27,8	0,6 0,6 0,6	0,04 0,045 0,045	0,33 0,33 0,5	1,9 1,9 1,25	3 3 2	2 2 1,3
15	21,1 19 20,8	28,9 30,4 29,5	– – –	– – –	– – –	0,6 0,6 0,6	19,2 19 19,2	– 19 –	30,8 30,8 30,8	0,6 0,6 0,6	0,04 0,045 0,045	0,33 0,33 0,43	1,9 1,9 1,5	3 3 2,3	2 2 1,6
	23,9 20,3 23,1	34,3 36,3 33,3	– – –	– – –	– – –	1 1 1	20,6 20 20,6	– 20 –	36,4 36,4 36,4	1 1 1	0,04 0,05 0,05	0,31 0,31 0,52	2 2 1,2	3,1 3,1 1,9	2,2 2,2 1,3
17	24 21,1 23,8	32,9 35 33,4	– – –	– – –	– – –	0,6 0,6 0,6	21,2 21 21,2	– 21 –	35,8 35,8 35,8	0,6 0,6 0,6	0,04 0,045 0,045	0,31 0,31 0,43	2 2 1,5	3,1 3,1 2,3	2,2 2,2 1,6
	28,8 25,5 26,1	40 41,3 37,2	– – –	– – –	– – –	1 1 1	22,6 22 22,6	– 25,5 –	41,4 41,4 41,4	1 1 1	0,04 0,05 0,05	0,3 0,3 0,52	2,1 2,1 1,2	3,3 3,3 1,9	2,2 2,2 1,3
20	28,8 25,9 27,3	40 41,3 40	– – –	– – –	– – –	1 1 1	25,6 25 25,6	– 25,5 –	41,4 41,4 41,4	1 1 1	0,04 0,045 0,045	0,3 0,3 0,4	2,1 2,1 1,6	3,3 3,3 2,4	2,2 2,2 1,6
	33,3 28,6 29,1	44,6 46,3 41,9	– – –	– – –	– – –	1 1,1 1,1	27 26,5 27	– 28,5 –	45 45 45	1 1,1 1,1	0,04 0,05 0,05	0,28 0,28 0,52	2,2 2,2 1,2	3,5 3,5 1,9	2,5 2,5 1,3

## 4.1 Self-aligning ball bearings

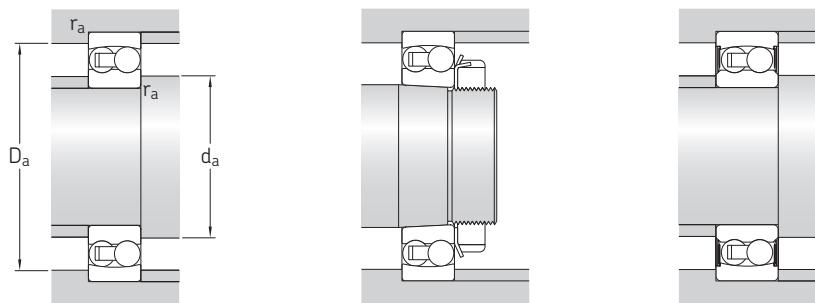
d 25 – 45 mm



Cylindrical bore      Tapered bore      Sealed

Principal dimensions			Basic load ratings dynamic C		Fatigue load limit P <sub>u</sub>	Speed ratings Reference speed		Mass	Designations	
d	D	B	C	C <sub>0</sub>	P <sub>u</sub>	kg/min	Limiting speed	kg	Bearing with cylindrical bore	tapered bore
mm										
			kN		kN	r/min		kg	–	
<b>25</b>										
52	52	15	14,3	4	0,21	28 000	18 000	0,14	► 1205 ETN9	► 1205 EKTN9
52	52	18	14,3	4	0,21	–	9 000	0,16	► 2205 E-2RS1TN9	► 2205 E-2RS1KTN9
52	52	18	16,8	4,4	0,23	26 000	18 000	0,16	► 2205 ETN9	2205 EKTN9
	62	62	17	19	0,28	22 000	15 000	0,26	► 1305 ETN9	1305 EKTN9
	62	62	24	19	0,28	–	7 500	0,34	► 2305 E-2RS1TN9	2305 E-2RS1KTN9
	62	62	24	27	0,37	22 000	16 000	0,34	► 2305 ETN9	2305 EKTN9
<b>30</b>										
62	62	16	15,6	4,65	0,24	24 000	15 000	0,22	► 1206 ETN9	► 1206 EKTN9
62	62	20	15,6	4,65	0,24	–	7 500	0,26	► 2206 E-2RS1TN9	► 2206 E-2RS1KTN9
62	62	20	23,8	6,7	0,35	22 000	15 000	0,26	► 2206 ETN9	2206 EKTN9
	72	72	19	22,5	0,36	19 000	13 000	0,39	► 1306 ETN9	1306 EKTN9
	72	72	27	22,5	0,36	–	6 700	0,51	► 2306 E-2RS1TN9	2306 E-2RS1KTN9
	72	72	27	31,2	0,45	18 000	13 000	0,5	► 2306	2306 K
<b>35</b>										
72	72	17	19	6	0,31	20 000	13 000	0,32	► 1207 ETN9	► 1207 EKTN9
72	72	23	19	6	0,31	–	6 300	0,41	► 2207 E-2RS1TN9	► 2207 E-2RS1KTN9
72	72	23	30,2	8,8	0,455	18 000	12 000	0,4	► 2207 ETN9	2207 EKTN9
	80	80	21	26,5	0,43	16 000	11 000	0,51	► 1307 ETN9	1307 EKTN9
	80	80	31	26,5	0,43	–	5 600	0,7	► 2307 E-2RS1TN9	2307 E-2RS1KTN9
	80	80	31	39,7	0,59	16 000	12 000	0,68	► 2307 ETN9	2307 EKTN9
<b>40</b>										
80	80	18	19,9	6,95	0,36	18 000	11 000	0,42	► 1208 ETN9	► 1208 EKTN9
80	80	23	19,9	6,95	0,36	–	5 600	0,5	► 2208 E-2RS1TN9	► 2208 E-2RS1KTN9
80	80	23	31,9	10	0,51	16 000	11 000	0,51	► 2208 ETN9	2208 EKTN9
	90	90	23	33,8	0,57	14 000	9 500	0,68	► 1308 ETN9	► 1308 EKTN9
	90	90	33	33,8	0,57	–	5 000	0,96	► 2308 E-2RS1TN9	2308 E-2RS1KTN9
	90	90	33	54	0,82	14 000	10 000	0,93	► 2308 ETN9	2308 EKTN9
<b>45</b>										
85	85	19	22,9	7,8	0,4	17 000	11 000	0,47	► 1209 ETN9	► 1209 EKTN9
85	85	23	22,9	7,8	0,4	–	5 300	0,53	► 2209 E-2RS1TN9	► 2209 E-2RS1KTN9
85	85	23	32,5	10,6	0,54	15 000	10 000	0,55	► 2209 ETN9	2209 EKTN9
	100	100	25	39	0,7	12 000	8 500	0,96	► 1309 ETN9	► 1309 EKTN9
	100	100	36	39	0,7	–	4 500	1,3	► 2309 E-2RS1TN9	2309 E-2RS1KTN9
	100	100	36	63,7	1	13 000	9 000	1,25	► 2309 ETN9	2309 EKTN9

► Popular item



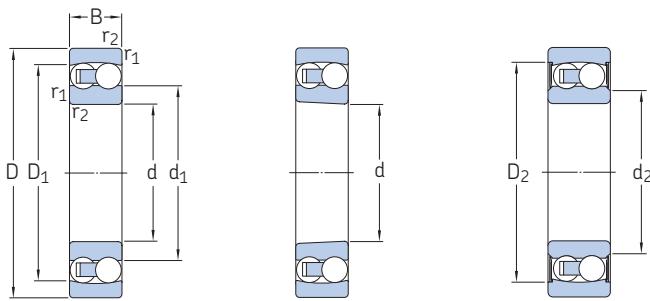
4.1



Dimensions				Abutment and fillet dimensions						Calculation factors					
d	$d_1, d_2 \approx$	$D_1, D_2 \approx$	$C_1$	b	K	$r_{1,2}$ min.	$d_a$ min.	$d_a$ max.	$D_a$ max.	$r_a$ max.	$k_r$	e	$\gamma_1$	$\gamma_2$	$\gamma_0$
mm				mm						-					
<b>25</b>	33,3 31 32,2	44,6 46,3 45,1	— — —	— — —	— — —	1 1 1	30,6 30,6 30,6	— 31 —	46,4 46,4 46,4	1 1 1	0,04 0,045 0,045	0,28 0,28 0,35	2,2 2,2 1,8	3,5 3,5 2,8	2,5 2,5 1,8
	38 32,8 35,5	50,7 52,7 52,3	— — —	— — —	— — —	1,1 1,1 1,1	32 32 32	— 32,5 —	55 55 55	1,1 1,1 1,1	0,04 0,05 0,05	0,28 0,28 0,44	2,2 2,2 1,4	3,5 3,5 2,2	2,5 2,5 1,4
<b>30</b>	40,3 36,7 38,7	51,9 54,1 54	— — —	— — —	— — —	1 1 1	35,6 35,6 35,6	— 36,5 —	56,4 56,4 56,4	1 1 1	0,04 0,045 0,045	0,25 0,25 0,33	2,5 2,5 1,9	3,9 3,9 3	2,5 2,5 2
	45,1 40,4 41,9	59,1 61,9 59,8	— — —	— — —	— — —	1,1 1,1 1,1	37 37 37	— 40 —	65 65 65	1,1 1,1 1,1	0,04 0,05 0,05	0,25 0,25 0,44	2,5 2,5 1,4	3,9 3,9 2,2	2,5 2,5 1,4
<b>35</b>	47 42,7 45,3	60,9 62,7 62,9	— — —	— — —	— — —	1,1 1,1 1,1	42 42 42	— 42,5 —	65 65 65	1,1 1,1 1,1	0,04 0,045 0,045	0,23 0,23 0,31	2,7 2,7 2	4,2 4,2 3,1	2,8 2,8 2,2
	51,5 43,7 46,7	67,5 69,2 67	— — —	— — —	— — —	1,5 1,5 1,5	44 43,5 44	— 43,5 —	71 71 71	1,5 1,5 1,5	0,04 0,05 0,05	0,25 0,25 0,46	2,5 2,5 1,35	3,9 3,9 2,1	2,5 2,5 1,4
<b>40</b>	53,8 49 52,3	67,5 69,8 70,2	— — —	— — —	— — —	1,1 1,1 1,1	47 47 47	— 49 —	73 73 73	1,1 1,1 1,1	0,04 0,045 0,045	0,22 0,22 0,28	2,9 2,9 2,2	4,5 4,5 3,5	2,8 2,8 2,5
	61,4 55,4 53,7	80,2 81,8 77,8	— — —	— — —	— — —	1,1 1,5 1,5	49 49 49	— 55 —	81 81 81	1,1 1,5 1,5	0,04 0,05 0,05	0,23 0,23 0,4	2,7 2,7 1,6	4,2 4,2 2,4	2,8 2,8 1,6
<b>45</b>	57,5 52,9 55,3	72,5 75,3 73,2	— — —	— — —	— — —	1,1 1,1 1,1	52 52 52	— 53 —	78 78 78	1,1 1,1 1,1	0,04 0,045 0,045	0,21 0,21 0,26	3 3 2,4	4,6 4,6 3,7	3,2 3,2 2,5
	67,7 60,9 60,1	87,8 90 86	— — —	— — —	— — —	1,5 1,5 1,5	54 54 54	— 60,5 —	91 91 91	1,5 1,5 1,5	0,04 0,05 0,05	0,23 0,23 0,33	2,7 2,7 1,9	4,2 4,2 3	2,8 2,8 2

## 4.1 Self-aligning ball bearings

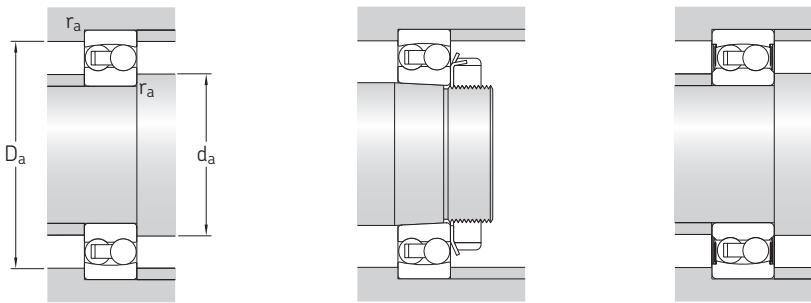
d 50 – 80 mm



Cylindrical bore      Tapered bore      Sealed

Principal dimensions			Basic load ratings dynamic C		Fatigue load limit P <sub>u</sub>	Speed ratings Reference speed		Mass	Designations	
d	D	B	C	C <sub>0</sub>	P <sub>u</sub>	kg/min	Limiting speed	kg	Bearing with cylindrical bore	tapered bore
mm										
			kN		kN	r/min		kg	–	
50	90	20	26,5	9,15	0,48	16 000	10 000	0,53	► 1210 ETN9	► 1210 EKTN9
	90	23	22,9	8,15	0,42	–	4 800	0,57	► 2210 E-2RS1TN9	► 2210 E-2RS1KTN9
	90	23	33,8	11,2	0,57	14 000	9 500	0,6	► 2210 ETN9	► 2210 EKTN9
	110	27	43,6	14	0,72	12 000	8 000	1,2	► 1310 ETN9	► 1310 EKTN9
	110	40	43,6	14	0,72	–	4 000	1,65	► 2310 E-2RS1TN9	► 2310 E-2RS1KTN9
	110	40	63,7	20	1,04	14 000	9 500	1,65	► 2310	► 2310 K
55	100	21	27,6	10,6	0,54	14 000	9 000	0,71	► 1211 ETN9	► 1211 EKTN9
	100	25	27,6	10,6	0,54	–	4 300	0,79	► 2211 E-2RS1TN9	► 2211 E-2RS1KTN9
	100	25	39	13,4	0,7	12 000	8 500	0,81	► 2211 ETN9	► 2211 EKTN9
	120	29	50,7	18	0,92	11 000	7 500	1,6	► 1311 ETN9	► 1311 EKTN9
	120	43	76,1	24	1,25	11 000	7 500	2,1	► 2311	► 2311 K
60	110	22	31,2	12,2	0,62	12 000	8 500	0,9	► 1212 ETN9	► 1212 EKTN9
	110	28	31,2	12,2	0,62	–	3 800	1,05	► 2212 E-2RS1TN9	► 2212 E-2RS1KTN9
	110	28	48,8	17	0,88	11 000	8 000	1,1	► 2212 ETN9	► 2212 EKTN9
	130	31	58,5	22	1,12	9 000	6 300	1,95	► 1312 ETN9	► 1312 EKTN9
	130	46	87,1	28,5	1,46	9 500	7 000	2,6	► 2312	► 2312 K
65	120	23	35,1	14	0,72	11 000	7 000	1,15	► 1213 ETN9	► 1213 EKTN9
	120	31	35,1	14	0,72	–	3 600	1,4	► 2213 E-2RS1TN9	► 2213 E-2RS1KTN9
	120	31	57,2	20	1,02	10 000	7 000	1,45	► 2213 ETN9	► 2213 EKTN9
	140	33	65	25,5	1,25	8 500	6 000	2,45	► 1313 ETN9	► 1313 EKTN9
	140	48	95,6	32,5	1,66	9 000	6 300	3,25	► 2313	► 2313 K
70	125	24	35,8	14,6	0,75	11 000	7 000	1,25	► 1214 ETN9	–
	125	31	35,8	14,6	0,75	–	3 400	1,45	► 2214 E-2RS1TN9	–
	125	31	44,2	17	0,88	10 000	6 700	1,5	► 2214	–
	150	35	74,1	27,5	1,34	8 500	6 000	3	► 1314	–
	150	51	111	37,5	1,86	8 000	6 000	3,9	► 2314	–
75	130	25	39	15,6	0,8	10 000	6 700	1,35	► 1215	► 1215 K
	130	31	58,5	22	1,12	9 000	6 300	1,6	► 2215 ETN9	► 2215 EKTN9
	160	37	79,3	30	1,43	8 000	5 600	3,55	► 1315	► 1315 K
	160	55	124	43	2,04	7 500	5 600	4,7	► 2315	► 2315 K
80	140	26	39,7	17	0,83	9 500	6 000	1,65	► 1216	► 1216 K
	140	33	65	25,5	1,25	8 500	6 000	2	► 2216 ETN9	► 2216 EKTN9
	170	39	88,4	33,5	1,5	7 500	5 300	4,2	► 1316	► 1316 K
	170	58	135	49	2,24	7 000	5 300	6,1	► 2316	► 2316 K

► Popular item



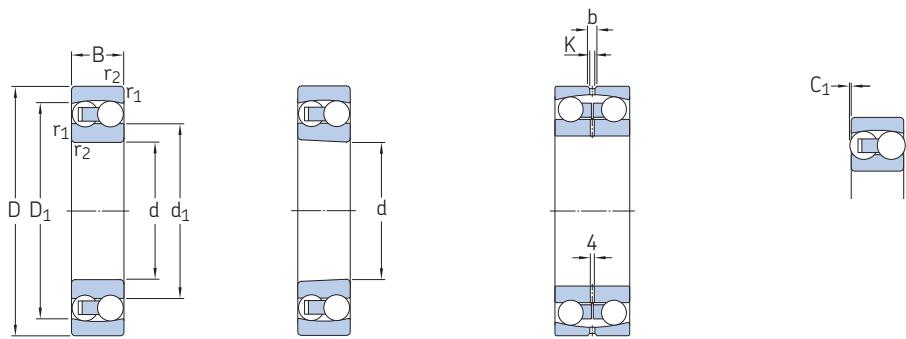
4.1



Dimensions				Abutment and fillet dimensions						Calculation factors					
d	$d_1, d_2 \approx$	$D_1, D_2 \approx$	$C_1$	b	K	$r_{1,2}$ min.	$d_a$ min.	$d_a$ max.	$D_a$ max.	$r_a$ max.	$k_r$	e	$\gamma_1$	$\gamma_2$	$\gamma_0$
mm				mm						-					
50	61,7 57,7 61,4	78,1 79,4 80,2	— — —	— — —	— — —	1,1 1,1 1,1	57 57 57	— 58 —	83 83 83	1,1 1,1 1,1	0,04 0,045 0,045	0,21 0,2 0,23	3 3,2 2,7	4,6 4,9 4,2	3,2 3,2 2,8
	70,3 62,9 66	92,6 95,2 92,5	— — —	— — —	— — —	2 2 2	61 61 61	— 62,5 —	99 99 99	2 2 2	0,04 0,05 0,05	0,24 0,24 0,43	2,6 2,6 1,5	4,1 4,1 2,3	2,8 2,8 1,6
55	70,3 65,9 67,7	86,5 88,5 87,8	— — —	— — —	— — —	1,5 1,5 1,5	64 64 64	— 65,5 —	91 91 91	1,5 1,5 1,5	0,04 0,045 0,045	0,19 0,19 0,23	3,3 3,3 2,7	5,1 5,1 4,2	3,6 3,6 2,8
	77,9 72	102 101	— —	— —	— —	2 2	66 66	— —	109 109	2 2	0,04 0,05	0,23 0,4	2,7 1,6	4,2 2,4	2,8 1,6
60	78 73,2 74,4	95,6 97 96,9	— — —	— — —	— — —	1,5 1,5 1,5	69 69 69	— 73 —	101 101 101	1,5 1,5 1,5	0,04 0,045 0,045	0,19 0,19 0,24	3,3 3,3 2,6	5,1 5,1 4,1	3,6 3,6 2,8
	91,6 77,1	117 110	— —	— —	— —	2,1 2,1	72 72	— —	118 118	2 2	0,04 0,05	0,22 0,33	2,9 1,9	4,5 3	2,8 2
65	85,1 79,3 80,6	104 106 106	— — —	— — —	— — —	1,5 1,5 1,5	74 74 74	— 79 —	111 111 111	1,5 1,5 1,5	0,04 0,045 0,045	0,18 0,18 0,24	3,5 3,5 2,6	5,4 5,4 4,1	3,6 3,6 2,8
	99 86	126 120	— —	— —	— —	2 2,1	77 77	— —	128 128	2 2	0,04 0,05	0,22 0,37	2,9 1,7	4,5 2,6	2,8 1,8
70	87,4 81,4 88	107 109 109	— — —	— — —	— — —	1,5 1,5 1,5	79 79 79	— 81 —	116 116 116	1,5 1,5 1,5	0,04 0,045 0,04	0,18 0,18 0,27	3,5 3,5 2,3	5,4 5,4 3,6	3,6 3,6 2,5
	97,5 92	127 129	— —	— —	— —	2,1 2,1	82 82	— —	138 138	2 2	0,045 0,05	0,22 0,37	2,9 1,7	4,5 2,6	2,8 1,8
75	93 91,6	115 117	— —	— —	— —	1,5 1,5	84 84	— —	121 121	1,5 1,5	0,04 0,045	0,17 0,22	3,7 2,9	5,7 4,5	4 2,8
	104 97,8	136 137	— —	— —	— —	2,1 2,1	87 87	— —	148 148	2 2	0,045 0,05	0,22 0,37	2,9 1,7	4,5 2,6	2,8 1,8
80	102 99	123 126	— —	— —	— —	2 2	91 91	— —	129 129	2 2	0,04 0,045	0,16 0,22	3,9 2,9	6,1 4,5	4 2,8
	110 104	145 146	— —	— —	— —	2,1 2,1	92 92	— —	158 158	2 2	0,045 0,05	0,22 0,37	2,9 1,7	4,5 2,6	2,8 1,8

## 4.1 Self-aligning ball bearings

d 85 – 240 mm



Cylindrical bore

Tapered bore

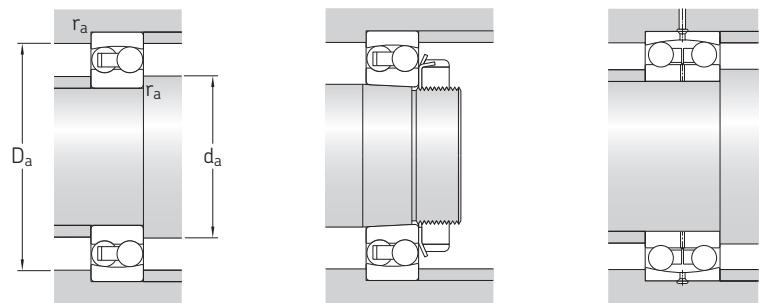
130.., 139..

4.1



Principal dimensions			Basic load ratings		Fatigue load limit	Speed ratings		Mass	Designations	
	d	D	B	dynamic C	static $C_0$	$P_u$	Reference speed	Limiting speed	Bearing with cylindrical bore	tapered bore
			mm			kN			kg	
85	150	28	28	48,8	20,8	0,98	9 000	5 600	2,05	► 1217
	150	36	36	58,5	23,6	1,12	8 000	5 600	2,5	► 2217
	180	41	41	97,5	38	1,7	7 000	4 800	5	1317
	180	60	60	140	51	2,28	6 700	4 800	7,05	2317
	180	60	60	140	51	2,28	6 700	4 800	7,05	2317 M
90	160	30	30	57,2	23,6	1,08	8 500	5 300	2,5	► 1218
	160	40	40	70,2	28,5	1,32	7 500	5 300	3,4	► 2218
	190	43	43	117	44	1,93	6 700	4 500	5,8	1318
	190	64	64	151	57	2,5	6 300	4 500	8,45	2318
95	170	32	32	63,7	27	1,2	8 000	5 000	3,1	1219
	170	43	43	83,2	34,5	1,53	7 000	5 000	4,1	2219
	200	45	45	133	51	2,16	6 300	4 300	6,7	1319
	200	67	67	165	64	2,75	6 000	4 500	9,8	2319 M
100	180	34	34	68,9	30	1,29	7 500	4 800	3,7	► 1220
	180	46	46	97,5	40,5	1,76	6 700	4 800	5	2220
	215	47	47	143	57	2,36	6 000	4 000	8,3	1320
	215	73	73	190	80	3,25	5 600	4 000	12,5	2320
110	200	38	38	88,4	39	1,6	6 700	4 300	5,15	► 1222
	200	53	53	124	52	2,12	6 000	4 300	7,1	2222
	240	50	50	163	72	2,75	5 300	3 600	12	1322 M
120	215	42	42	119	53	2,12	6 300	4 000	6,75	1224 M
130	230	46	46	127	58,5	2,24	5 600	3 600	8,3	► 1226 M
150	225	56	56	57,2	23,6	0,88	5 600	3 400	7,5	13030
180	280	74	74	95,6	40	1,34	4 500	2 800	16	13036
200	280	60	60	60,5	29	0,97	4 300	2 600	10,5	13940
220	300	60	60	60,5	30,5	0,97	3 800	2 400	11	13944
240	320	60	60	60,5	32	0,98	3 800	2 200	11,5	13948

► Popular item

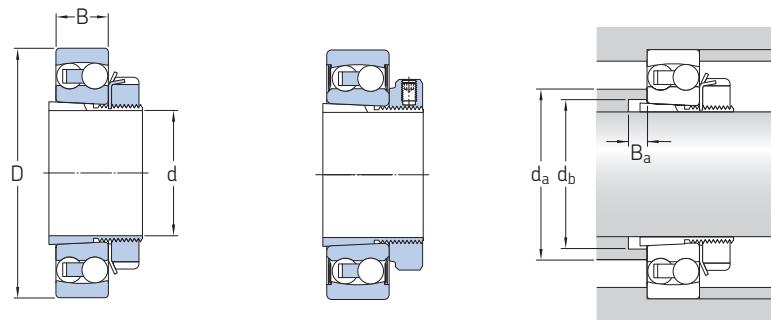


4.1

Dimensions				Abutment and fillet dimensions						Calculation factors					
d	$d_1, d_2 \approx$	$D_1, D_2 \approx$	$C_1$	b	K	$r_{1,2}$ min.	$d_a$ min.	$d_a$ max.	$D_a$ max.	$r_a$ max.	$k_r$	e	$\gamma_1$	$\gamma_2$	$\gamma_0$
mm				mm						-					
<b>85</b>	107 106	131 131	— —	— —	— —	2 2	96 96	— —	139 139	2 2	0,04 0,04	0,17 0,25	3,7 2,5	5,7 3,9	4 2,5
	117 115 115	153 154 154	— — —	— — —	— — —	3 3 3	99 99 99	— — —	166 166 166	3 3 3	0,045 0,05 0,05	0,22 0,37 0,37	2,9 1,7 1,7	4,5 2,6 2,6	2,8 1,8 1,8
<b>90</b>	112 112	139 140	— —	— —	— —	2 2	101 101	— —	149 149	2 2	0,04 0,04	0,17 0,27	3,7 2,3	5,7 3,6	4 2,5
	122 121	163 163	1 —	— —	— —	3 3	104 104	— —	176 176	3 3	0,045 0,05	0,22 0,37	2,9 1,7	4,5 2,6	2,8 1,8
<b>95</b>	120 119	149 149	— —	— —	— —	2,1 2,1	107 107	— —	158 158	2 2	0,04 0,04	0,17 0,27	3,7 2,3	5,7 3,6	4 2,5
	127 128	171 171	1,5 —	— —	— —	3 3	109 109	— —	186 186	3 3	0,045 0,05	0,23 0,37	2,7 1,7	4,2 2,6	2,8 1,8
<b>100</b>	127 124	156 157	— —	— —	— —	2,1 2,1	112 112	— —	168 168	2 2	0,04 0,04	0,17 0,27	3,7 2,3	5,7 3,6	4 2,5
	136 135	182 184	2,5 —	— —	— —	3 3	114 114	— —	201 201	3 3	0,045 0,05	0,23 0,37	2,7 1,7	4,2 2,6	2,8 1,8
<b>110</b>	140 138 154	174 175 203	— — 2,5	— — —	— — —	2,1 2,1 3	122 122 124	— — —	188 188 226	2 2 3	0,04 0,04 0,045	0,17 0,28 0,22	3,7 2,2 2,9	5,7 3,5 4,5	4 2,5 2,8
<b>120</b>	149	188	1,3	—	—	2,1	132	—	203	2	0,04	0,19	3,3	5,1	3,6
<b>130</b>	163	202	1,3	—	—	3	144	—	216	3	0,04	0,19	3,3	5,1	3,6
<b>150</b>	175	204	—	8,3	4,5	2,1	161	—	214	2	0,02	0,24	2,6	4,1	2,8
<b>180</b>	212	250	—	13,9	7,5	2,1	191	—	269	2	0,02	0,25	2,5	3,9	2,5
<b>200</b>	229	258	—	8,3	4,5	2,1	211	—	269	2	0,015	0,19	3,3	5,1	3,6
<b>220</b>	248	278	—	8,3	4,5	2,1	231	—	289	2	0,015	0,18	3,5	5,4	3,6
<b>240</b>	268	298	—	8,3	4,5	2,1	251	—	309	2	0,015	0,16	3,9	6,1	4

## 4.2 Self-aligning ball bearings on an adapter sleeve

d 17 – 90 mm



Open bearing on  
a standard sleeve

Sealed bearing on  
an E design sleeve

$d_a$   $d_b$   $B_a$

4.2



Principal dimensions			Abutment and fillet dimensions			Mass Bearing + sleeve	Designations Bearing <sup>1)</sup>	Sleeve <sup>2)</sup>
d	D	B	$d_a$ max.	$d_b$ min.	$B_a$ min.	kg	–	
mm	mm	mm				kg	–	
17	47	14	28,5	23	5	0,16	1204 EKTN9	H 204
20	52	15	33	28	5	0,21	▶ 1205 EKTN9	H 205
	52	18	31	28	5	0,23	2205 E-2RS1KTN9	H 305 E
	52	18	32	28	5	0,23	2205 EKTN9	H 305
	62	17	37	28	6	0,33	1305 EKTN9	H 305
	62	24	32,5	29	5	0,42	2305 E-2RS1KTN9	H 2305
	62	24	35,5	29	5	0,42	2305 EKTN9	H 2305
25	62	16	40	33	5	0,32	▶ 1206 EKTN9	H 206
	62	20	36,5	33	5	0,36	2206 E-2RS1KTN9	H 306 E
	62	20	38	33	5	0,36	2206 EKTN9	H 306
	72	19	44	33	6	0,49	1306 EKTN9	H 306
	72	27	40	35	5	0,62	2306 E-2RS1KTN9	H 2306
	72	27	41	35	5	0,61	2306 K	H 2306
30	72	17	47	38	5	0,44	▶ 1207 EKTN9	H 207
	72	23	42,5	39	5	0,55	2207 E-2RS1KTN9	H 307 E
	72	23	45	39	5	0,54	2207 EKTN9	H 307
	80	21	51	39	7	0,65	1307 EKTN9	H 307
	80	31	43,5	40	5	0,86	2307 E-2RS1KTN9	H 2307 E
	80	31	46	40	5	0,84	▶ 2307 EKTN9	H 2307
35	80	18	53	43	6	0,58	▶ 1208 EKTN9	H 208
	80	23	49	44	6	0,67	2208 E-2RS1KTN9	H 308 E
	80	23	52	44	6	0,58	2208 EKTN9	H 308
	90	23	61	44	6	0,85	1308 EKTN9	H 308
	90	33	53	45	6	1,1	▶ 2308 EKTN9	H 2308
	90	33	55	45	6	1,2	2308 E-2RS1KTN9	H 2308
40	85	19	57	48	6	0,68	▶ 1209 EKTN9	H 209
	85	23	53	50	8	0,76	2209 E-2RS1KTN9	H 309 E
	85	23	55	50	8	0,78	2209 EKTN9	H 309
	100	25	67	50	6	1,2	1309 EKTN9	H 309
	100	36	60	50	6	1,4	▶ 2309 EKTN9	H 2309
	100	36	60,5	50	6	1,55	2309 E-2RS1KTN9	H 2309

▶ Popular item

<sup>1)</sup> For additional bearing data → [product table, page 450](#)

<sup>2)</sup> For additional adapter sleeve data → [product table, page 1072](#)



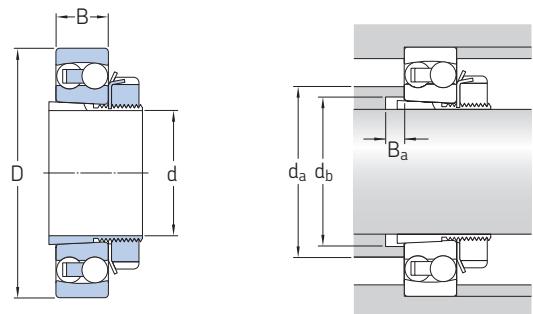
Principal dimensions			Abutment and fillet dimensions			Mass Bearing + sleeve	Designations Bearing <sup>1)</sup>	Sleeve <sup>2)</sup>
d	D	B	d <sub>a</sub> max.	d <sub>b</sub> min.	B <sub>a</sub> min.			
mm	mm	mm	kg	–				
45	90	20	62	53	6	0,77	► 1210 EKTN9	H 210
	90	23	58	55	10	0,84	2210 E-2RS1KTN9	H 310 E
	90	23	61	55	10	0,87	2210 EKTN9	H 310
	110	27	70	55	6	1,45	1310 EKTN9	H 310
	110	40	62,5	56	6	2	2310 E-2RS1KTN9	H 2310
	110	40	65	56	6	1,9	► 2310 K	H 2310
50	100	21	70	60	7	0,99	► 1211 EKTN9	H 211
	100	25	65,5	60	11	1,1	2211 E-2RS1KTN9	H 311 E
	100	25	67	60	11	1,15	2211 EKTN9	H 311
	120	29	77	60	7	1,9	1311 EKTN9	H 311
	120	43	72	61	7	2,4	► 2311 K	H 2311
55	110	22	78	64	7	1,2	► 1212 EKTN9	H 212
	110	28	73	65	9	1,4	2212 E-2RS1KTN9	H 312 E
	110	28	74	65	9	1,45	2212 EKTN9	H 312
	130	31	87	65	7	2,15	1312 EKTN9	H 312
	130	46	76	66	7	2,95	► 2312 K	H 2312
60	120	23	85	70	7	1,45	► 1213 EKTN9	H 213
	120	31	79	70	7	1,75	► 2213 E-2RS1KTN9	H 313 E
	120	31	80	70	9	1,8	2213 EKTN9	H 313
	140	33	98	70	7	2,85	1313 EKTN9	H 313
	140	48	85	72	7	3,6	► 2313 K	H 2313
65	130	25	93	80	7	2	► 1215 K	H 215
	130	31	93	80	13	2,3	2215 EKTN9	H 315
	160	37	104	80	7	4,2	1315 K	H 315
	160	55	97	82	7	5,55	► 2315 K	H 2315
70	140	26	101	85	7	2,4	► 1216 K	H 216
	140	33	99	85	13	2,85	2216 EKTN9	H 316
	170	39	109	85	7	5	1316 K	H 316
	170	58	104	88	7	7,1	► 2316 K	H 2316
75	150	28	107	90	8	2,95	► 1217 K	H 217
	150	36	105	91	13	3,3	2217 K	H 317
	180	41	117	91	8	6	1317 K	H 317
80	160	30	112	95	8	3,5	► 1218 K	H 218
	160	40	112	96	11	5,5	2218 K	H 318
	190	43	122	96	8	6,9	1318 K	H 318
	190	64	115	100	8	9,8	2318 K	H 2318
85	170	32	120	100	8	4,25	► 1219 K	H 219
	170	43	118	102	10	5,3	2219 K	H 319
	200	45	127	102	8	7,9	1319 K	H 319
	200	67	128	105	8	11,5	2319 KM	H 2319
90	180	34	127	106	8	5	► 1220 K	H 220
	180	46	124	108	9	6,4	2220 K	H 320
	215	47	136	108	8	9,65	1320 K	H 320
	215	73	130	110	8	14	2320 K	H 2320

► Popular item

<sup>1)</sup> For additional bearing data → [product table, page 450](#)<sup>2)</sup> For additional adapter sleeve data → [product table, page 1072](#)

## 4.2 Self-aligning ball bearings on an adapter sleeve

d 100 – 115 mm



4.2

Principal dimensions			Abutment and fillet dimensions			Mass Bearing + sleeve	Designations Bearing <sup>1)</sup>	Sleeve <sup>2)</sup>
d	D	B	da max.	db min.	Ba min.			
mm	mm	mm	mm	mm	mm	kg	–	–
100	200	38	140	116	8	6,8	► 1222 K	H 222
	200	53	137	118	8	8,85	2222 K	H 322
	240	50	154	118	10	13,5	1322 KM	H 322
110	215	42	150	127	12	8,3	1224 KM	H 3024
115	230	46	163	137	15	11	1226 KM	H 3026

► Popular item

1) For additional bearing data → [product table, page 450](#)

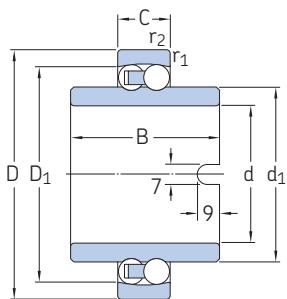
2) For additional adapter sleeve data → [product table, page 1072](#)

4.2



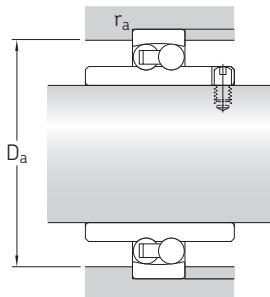
## 4.3 Self-aligning ball bearings with an extended inner ring

d 20 – 60 mm



**4.3**

Principal dimensions			Basic load ratings dynamic      static		Fatigue load limit	Limiting speed	Mass	Designation
d	D	C	C	$C_0$	$P_u$			
mm			kN		kN	r/min	kg	–
20	47	14	12,7	3,4	0,18	9 000	0,18	<b>11204 ETN9</b>
25	52	15	14,3	4	0,21	8 000	0,22	<b>11205 ETN9</b>
30	62	16	15,6	4,65	0,24	6 700	0,35	<b>11206 TN9</b>
35	72	17	19	6	0,305	5 600	0,54	<b>11207 TN9</b>
40	80	18	19	6,55	0,335	5 000	0,72	<b>11208 TN9</b>
45	85	19	22,9	7,8	0,4	4 500	0,77	<b>11209 TN9</b>
50	90	20	26,5	9,15	0,475	4 300	0,85	<b>11210 TN9</b>
60	110	22	31,2	12,2	0,62	3 400	1,15	<b>11212 TN9</b>



Dimensions				Abutment and fillet dimensions		Calculation factors					
d	$d_1 \approx$	$D_1 \approx$	B	$r_{1,2} \text{ min.}$	$D_a \text{ max.}$	$r_a \text{ max.}$	$k_r$	e	$\gamma_1$	$\gamma_2$	$\gamma_0$
mm				mm		—					
20	28,8	40	40	1	41,4	1	0,04	0,3	2,1	3,3	2,2
25	33,3	44,6	44	1	46,4	1	0,04	0,28	2,2	3,5	2,5
30	40,1	51,9	48	1	56,4	1	0,04	0,25	2,5	3,9	2,5
35	47	60,9	52	1,1	65	1,1	0,04	0,23	2,7	4,2	2,8
40	54	67,5	56	1,1	73	1,1	0,04	0,22	2,9	4,5	2,8
45	57,7	72,5	58	1,1	78	1,1	0,04	0,21	3	4,6	3,2
50	61,7	78,1	58	1,1	83	1,1	0,04	0,21	3	4,6	3,2
60	78	95,6	62	1,5	101	1,5	0,04	0,19	3,3	5,1	3,6